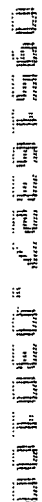


100



LONGITUDINAL RESIDUAL STRESS DISTRIBUTION

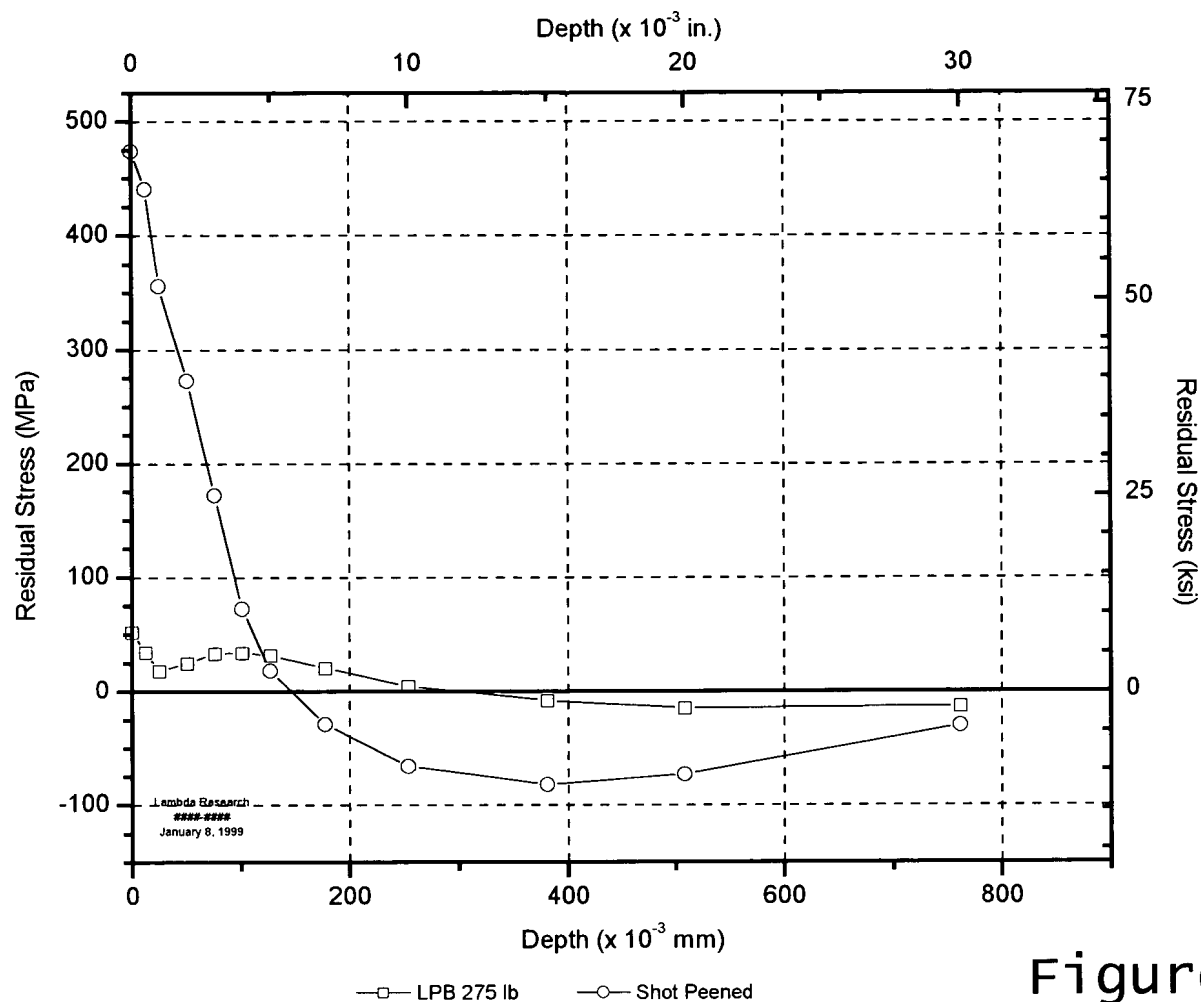


Figure 2

PERCENT COLD WORK AND Y.S. DISTRIBUTION

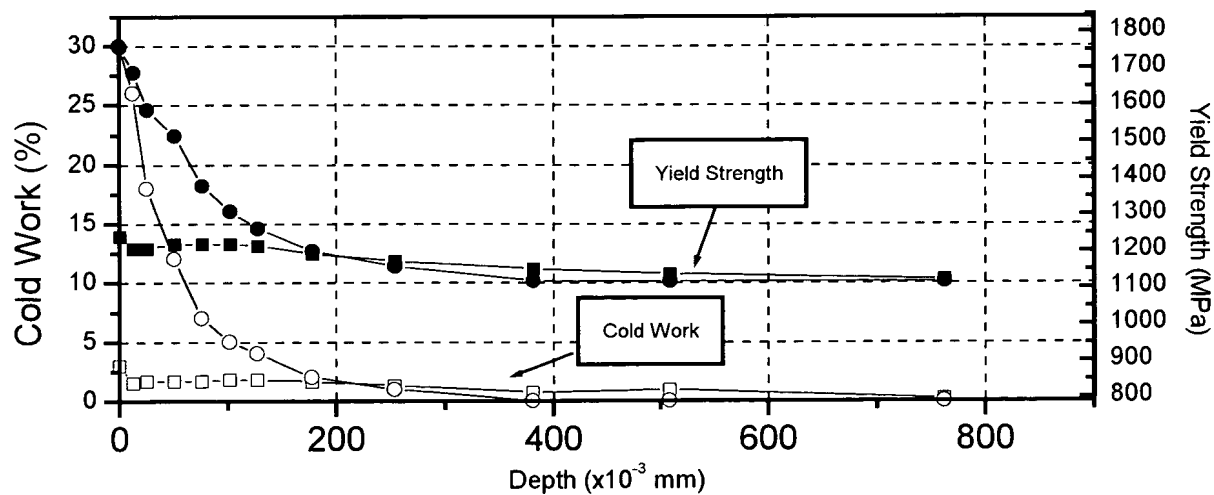


Figure 3

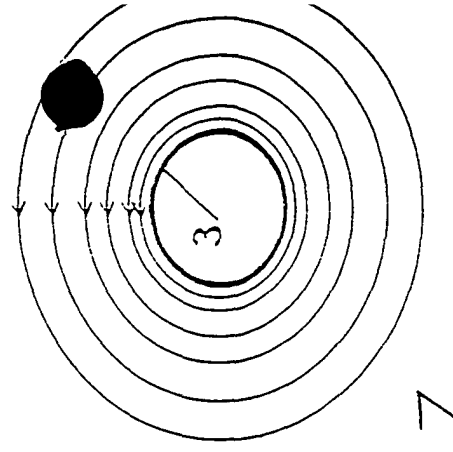
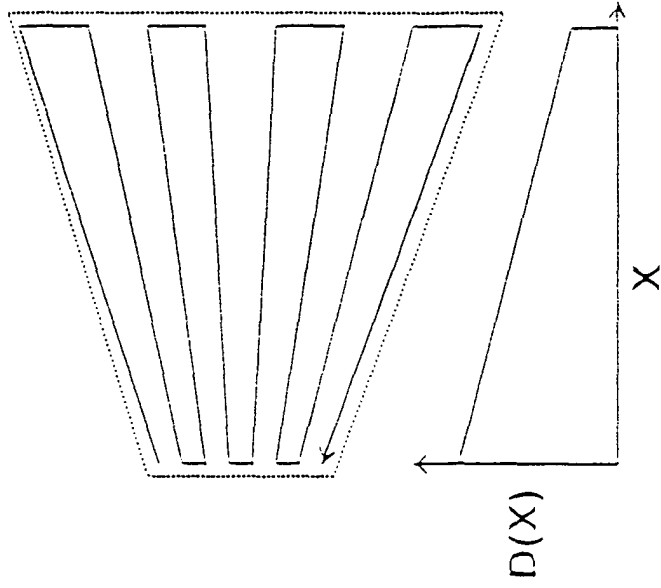
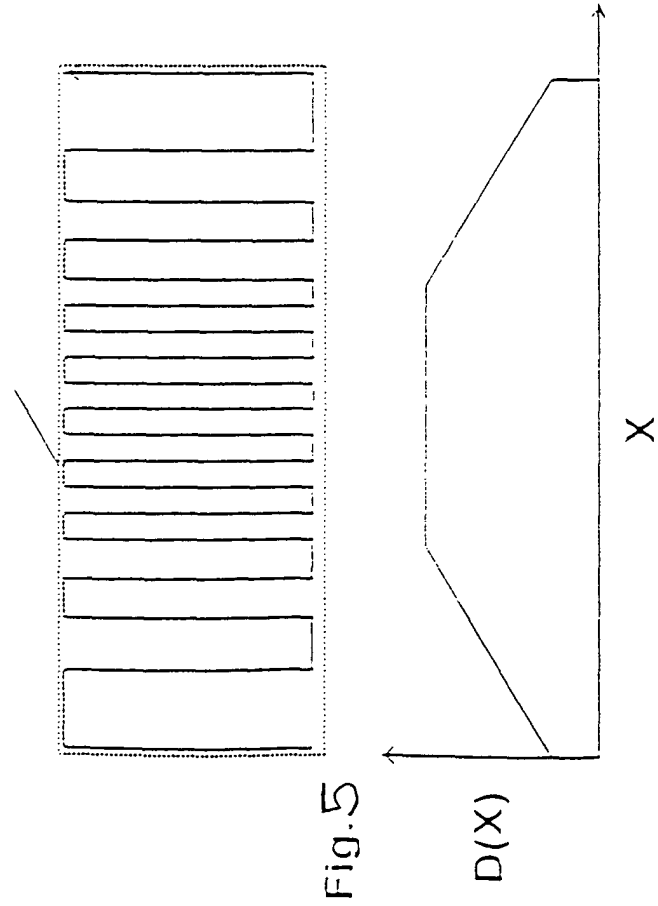
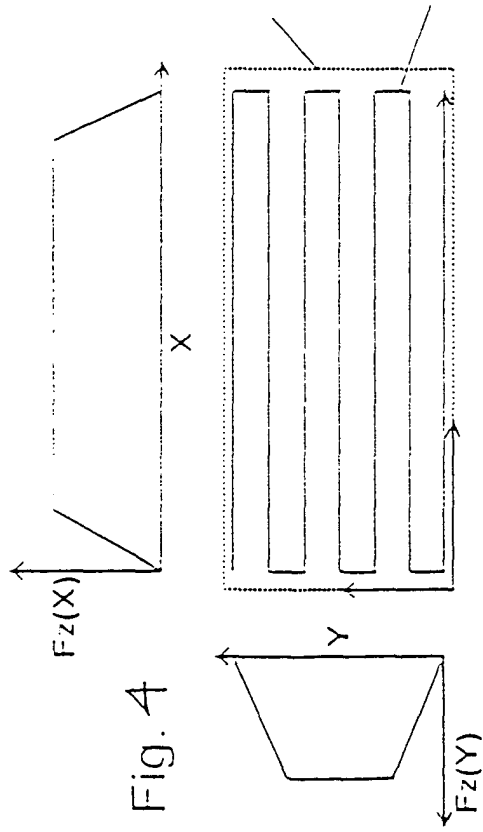


Fig. 7

Fig. 6

Fig. 5

Fig. 4

RESIDUAL STRESS DISTRIBUTION

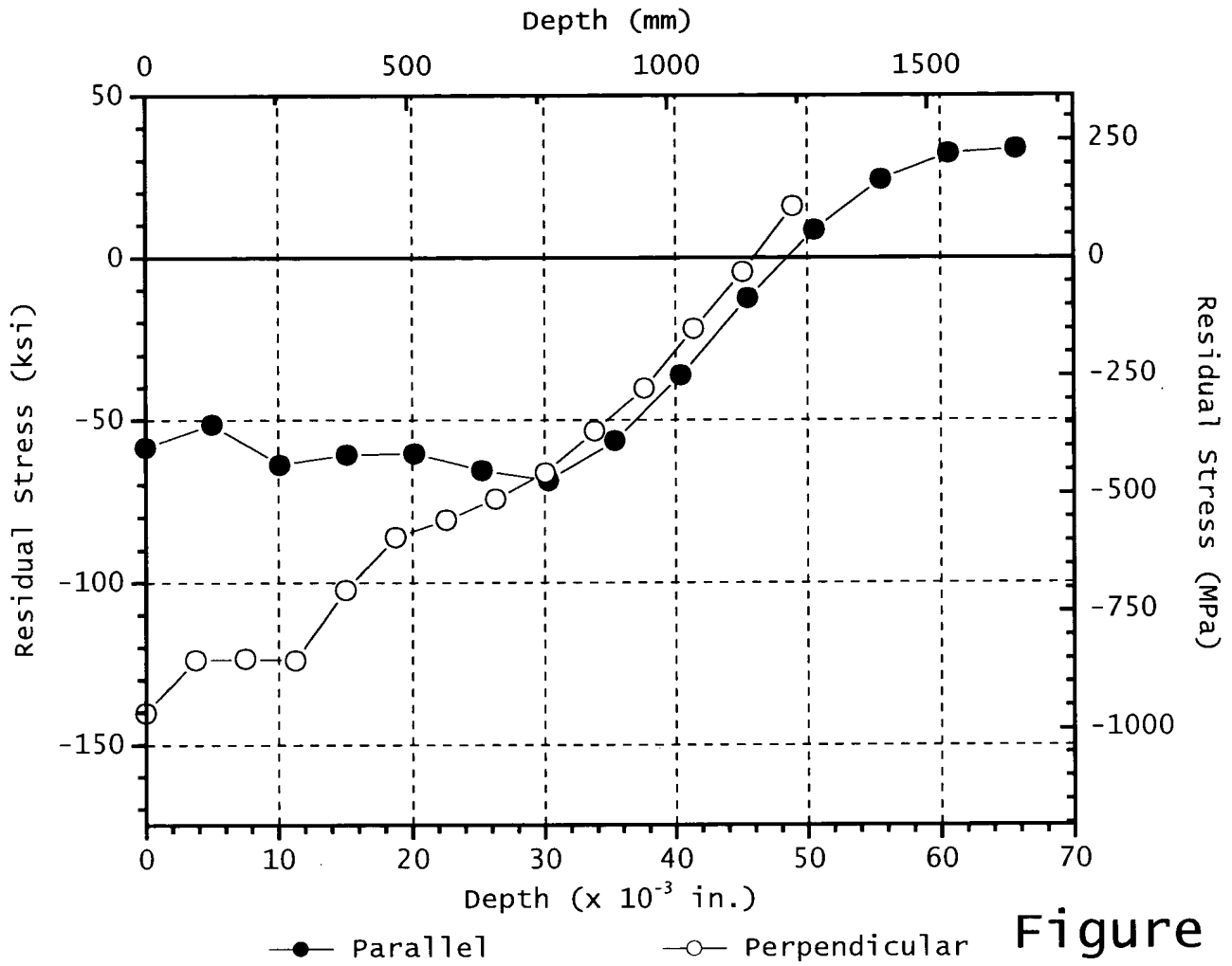
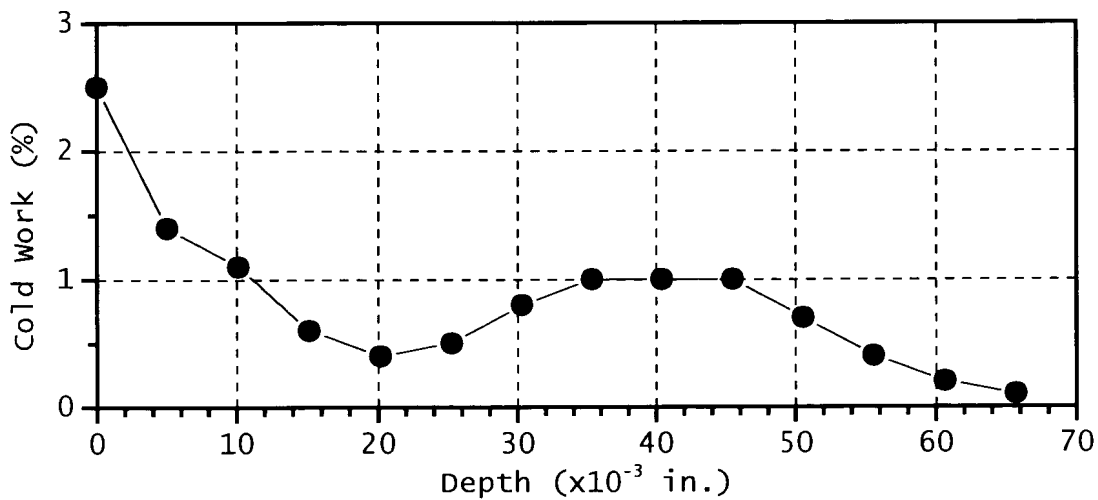


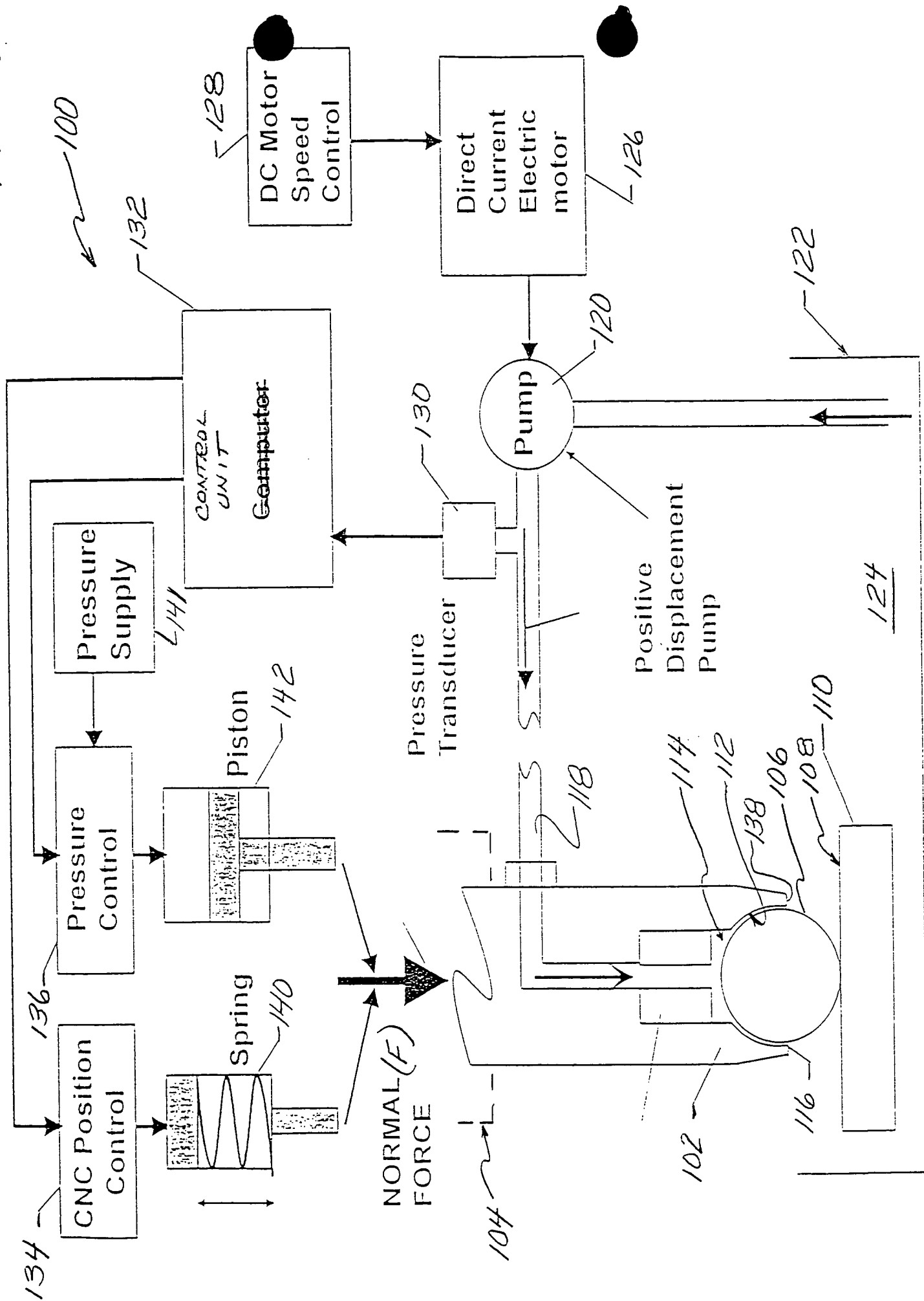
Figure 8

PERCENT COLD WORK DISTRIBUTION



4340 STEEL LPB COUPON

Figure 9



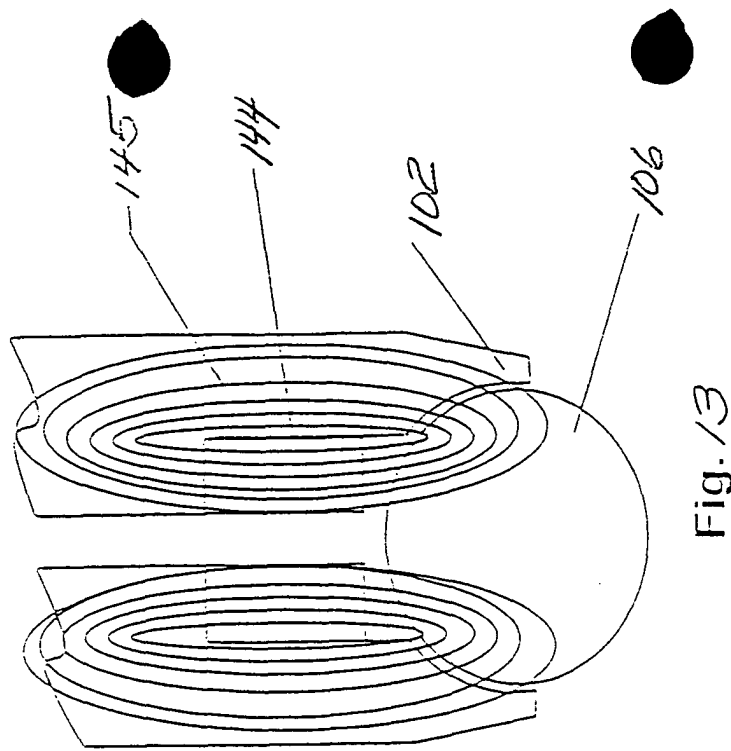
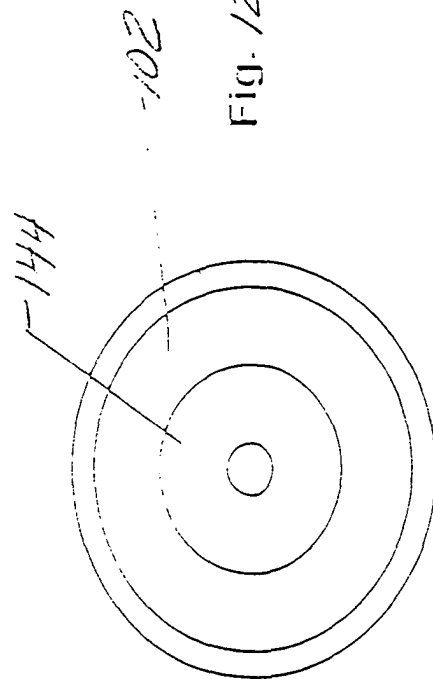
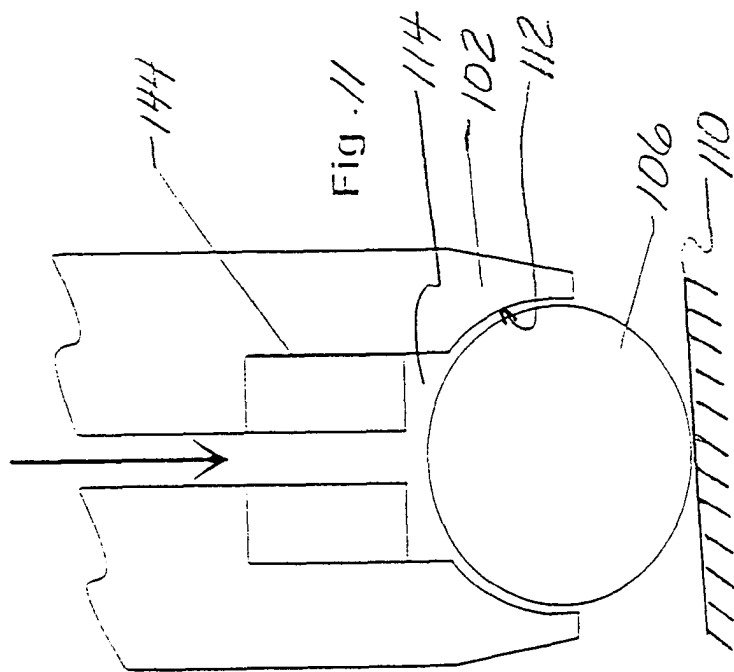


FIG. 14

